

**TREMCO**

# TremPro 691

## Preformed Butyl Tape

### Product Description:

TremPro 691 is a 100% solid, crosslinked butyl, preformed sealant.

### Basic Uses:

TremPro 691 is used for lap sealing between panels. TremPro 691 adheres tenaciously to a wide variety of substrates, including steel, aluminum and porcelain.

It effectively seals dissimilar metals while preventing their contact that could cause galvanic corrosion. Typical uses include truck trailers and cabs, bus bodies, recreational vehicles and modular homes.

### Limitations:

- Do not apply over damp or contaminated surfaces.
- Use with adequate ventilation.

### Packaging:

Supplied in rolls of popular sizes and shapes ranging from 1/16" (1.6mm) to 1/4" (6mm) in thickness and 1/4" (6mm) to 1" (25mm) in width.

### Standard Colors:

Aluminum and Black

### Tolerances:

- Tape Width:
  - $\pm 1/32$  inch
  - ( $\pm 0.8$  mm)
- Tape Thickness:
  - $+1/64$  inch – 0
  - (+0.4 mm – 0)

### Maintenance:

Damaged applications can be repaired. Consult your Tremco sales representative for repair procedures.

### INSTALLATION

#### Surface Preparation:

For good adhesion, the joint surface must be sound, clean and dry. Depending on the substrate, the joint surface may require a thorough wire brushing with a steel wool or Scotch Brite pad and/or solvent wipe.

Surfaces should be compressed into TremPro 691 to ensure full wet-out and proper adhesion of the tape.



**TremPro**<sup>®</sup>  
INDUSTRIAL PRODUCTS

**Availability:**

Immediately available from your local Tremco Field Representative, Tremco Distributor or Tremco Warehouse

**Warranty:**

Tremco warrants its Tremco Tapes to be free of defects in materials, but makes no warranty as to appearance or color.

Since methods of application and on site conditions are beyond our control and can affect performance, Tremco makes no other warranty, expressed or implied, including warranties of MERCHANTABILITY and FITNESS FOR A PARTICULARPURPOSE, with respect to Tremco

Tapes, Tremco's sole obligation shall be, at its option, to replace, or to refund the purchase price of the quantity of Tremco Tape proved to be defective and Tremco shall not be liable for any loss or damage.

## TYPICAL PHYSICAL PROPERTIES

PROPERTIES	TYPICAL VALUE
Solids Content	100% by weight
Hardness	63-72 Shore "OO"
Yield Strength, Tensile	11-15 psi
Water Resistance	Excellent
Typical Service Temperature	-40°C (-40°F) to 70°C (158°F)
Low Temperature Flexibility	No Cracking (when bent over 1" mandrel)
Aging and Adhesion	No bubbling/cracking observed, excellent adhesion to substrates after 1500 hours wet/dry & heat weatherometer cycling.
Flow Resistance at 180°F Exposure	No-Sag
Vehicle Migration/Staining	None

For MSDS and Spec Data Sheets, visit our website:  
[www.tremcosealants.com](http://www.tremcosealants.com)

### **TREMCO**

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